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RBW6510G06531-6F-1**Job Sheet 199050****Part No:** RBW6510G06531-6F-1**Job Qty:** 2 pcs**Part Name:** Support #1 Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 8/12/19**Job Tracking No:****Due Date:** 10/21/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG RBW6510G06531-6F Rev A IPP Rev. A 19.08.06 New issue DP Verify DD**Ship Via:****Bill of Materials**

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Container No: S235564**Part:** RBW6510G06531-6F-1**Job No:** 199050**Serial No/Batch:** S235564**Revision:** A**Inspector:****Exp Date:****Instructions:****Date:** 11/28/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	10/21/19		0.00	0.40	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	2 pcs	10/21/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	2 pcs	10/21/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	2 pcs	10/21/19		0.00	0.00	QC 21 - SA - 21		
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG. See note 8.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location:
 130 - QC21- Final Inspection - Work Order Release

NOV 29 2019

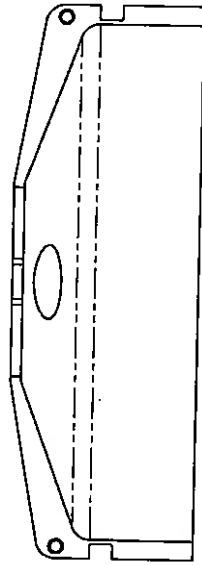
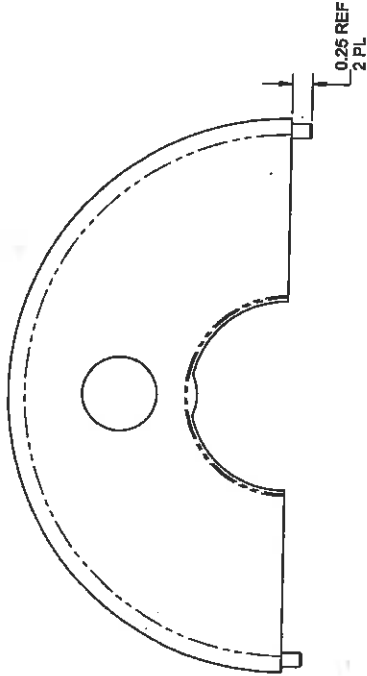
Job BOM

Part / Item	Component Name	Quantity	Operation	Container
98381A314	Dowel 41	4 Ea (2 ea)	100-Small Fab - 1	079640
RBW6510G06531-6F-2	Support #1 173	2 pcs (1 ea)	100-Small Fab - 1	230343

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	98381A314	4	20	0
	RBW6510G06531-6F-2	2	0	0
Part Specifications				
Specifications could not be found.				

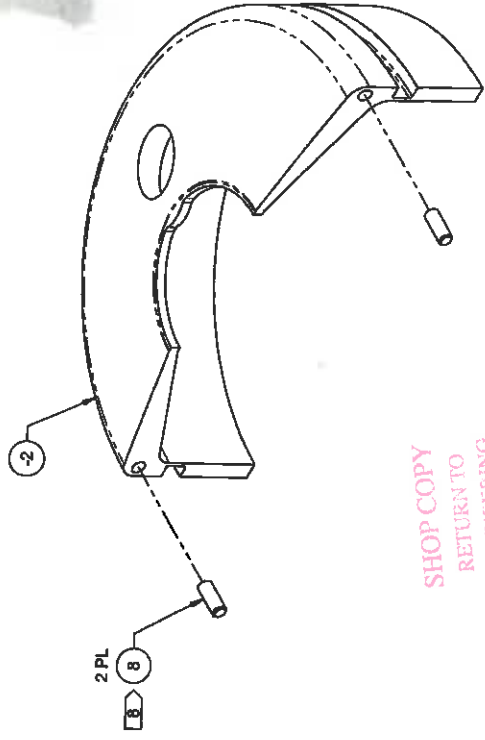
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6510G06531-6F-2	SUPPORT #1
8	2	McMaster98381A314 OR EQUIV.	BLACK OXIDE STEEL DOWEL PIN 3/16" DIA. X 1/2" LG.



RBW6510G06531-6F-1 SUPPORT #1 ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: XX = ± 0.1 / ± 0.1
 XXX = ± 0.01 / ± 0.5
 XXXX = ± 0.005 / ± 0.1
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLY: N/A
 - 8) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 8 WITH ITEM -2, AND REMOVE EXCESS



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 WITHOUT NOTICE
 WORK ORDER
 NO. 199050
 MJS
 19-08-12

DESIGN DRAWN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART # RBW6510G06531-6F
MFG. APPR.	VM	TITLE OUTER ADAPTER INSTL. TOOL
APPROVED	JFC	SCALE NTS
DATE	2019-07-04	REV. A SHEET 2 OF 7



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS								
		Rework Scrap Use-as-is			Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality		
Date:	Sequence #:	QTY Affected:		MRB (QS1042)									
Description Work Order Deviation		Disposition											
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY											
		Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled		Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Undeclared Instructions Drill Holes Fit/Function		Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up		Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread					
		Other/Details:											
		Completed By											
		Lead hand / Supervisor											
		QC / QA Coordinator											